



Advanced Manufacturing Services Ltd

80 Biddulph Road

Congleton

Cheshire

CW12 3LG

Email: sales@ams-electronics.co.uk

Tel: +44 (0) 1260 270 950

■ NG/OK Unloader Dual Rail Unloader



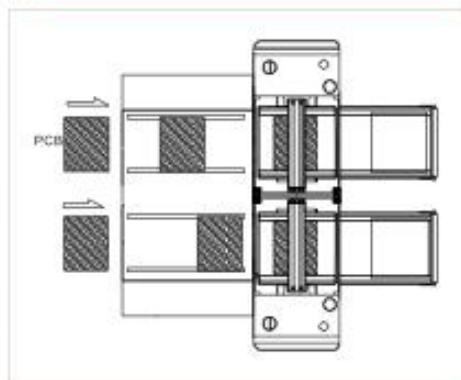
Features

- User friendly soft touch LED membrane control panel
- Top & bottom pneumatic clamps to secure magazine rack
- Automatic shuttle moves the board to the desired rack exit for NG function, or dual lane configuration.
- Self diagnostic Error code display
- Pressure regulated pusher to prevent board damage
- Conveyor height 950±30mm
- SMEMA compatible

Technical Parameters

Description	These units are used for unloading PCBs off the line, in a dual lane, or in an NG selection mode.
Capacity	Up: 2 racks; Down: 4 racks
Magazine change time	Approx. 30 seconds
Indexing Pitch	10, 20, 30, 40mm or specify
Power Source	AC 220V, 50/60Hz, 1 phase
Power Consumption	300W Max.
Air Pressure & Consume	4-6 bar, 10 l/min Max.

Schematic



Specifications

Units in mm

Machine Type	Size	Model	Rack Size (LxWxH)	Machine Dimensions (LxWxH)	Effective PCB Size	Weight (Kg)
NG/OK UNLOADER	M	LS-3055D3BM	355x320x563	1981x1538x1683	50x55 - 330x250	760
	XL	LS-3055D3BXL	535x530x570	2683x2216x1683	50x55 - 530x460	980
DUAL RAIL UNLOADER	M	LS-3065D3BM	355x320x563	1981x1538x1683	50x55 - 330x250	760