

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2015/830 - United Kingdom (UK)

SAFETY DATA SHEET

FOR REGULATORY AND SDS QUESTIONS (EUROPE)

CALL THE PRODUCT STEWARDSHIP LINE

(ENGLISH SPEAKING ONLY)

+1-908-791-2336 (15:00 – 21:00 CET; MONDAY-FRIDAY)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Alpha WS-820 Solder Paste 96.5Sn/3.0Ag/0.50Cu 88-3-M18 Jar/0.50Kg
Product code : 153515
Product type : Solid.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Industrial applications.
Material uses
soldering
Uses advised against
Not applicable.

1.3 Details of the supplier of the safety data sheet

e-mail address of person responsible for this SDS : Europeanregulatory@macdermid.com

Supplier : Alpha Assembly Solutions Netherlands B.V.
Energiestraat 21
P.O. Box 5018
1410 AA
Naarden
The Netherlands

Information contact : Tel. No.: +31 (0) 356955411
Fax No.: +31 (0) 356948451
E-Mail: salesEU@AlphaAssembly.com

1.4 Emergency telephone number**National advisory body/Poison Centre**

Telephone number :

Supplier

Telephone number : Chemcare24: +44 1235 239670

Hours of operation : 24/7

SECTION 2: Hazards identification**2.1 Classification of the substance or mixture**

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS] *

Not classified.

The product is not classified as hazardous according to Regulation (EC) 1272/2008 as amended.

Ingredients of unknown ecotoxicity : Contains 1.1 % of components with unknown hazards to the aquatic environment

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements**Signal word** : No signal word.**Hazard statements** : No known significant effects or critical hazards.**Precautionary statements****Prevention** : Not applicable.**Response** : Not applicable.**Storage** : Not applicable.**Disposal** : Not applicable.**Supplemental label elements** : Contains rosin. May produce an allergic reaction. Safety data sheet available on request.**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.**2.3 Other hazards****Other hazards which do not result in classification** : None known.**SECTION 3: Composition/information on ingredients****3.2 Mixtures** : Mixture

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP] *	Type
tin	REACH #: 01-2119486474-28	≥75 - ≤90	Not classified.	[2]
silver	EC: 231-141-8 CAS: 7440-31-5 REACH #: 01-2119555669-21	≤3	Not classified.	[2]
1,1',1'',1'''-ethylenedinitrilotetrapropan-2-ol	EC: 231-131-3 CAS: 7440-22-4 REACH #: 01-2119552434-41	≤3	Eye Irrit. 2, H319	[1]
	EC: 203-041-4 CAS: 102-60-3			

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SECTION 3: Composition/information on ingredients

Alcohols, C16-18, ethoxylated	EC: 500-212-8 CAS: 68439-49-6	≤3	Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319 (*) See full text of phrases in section 16	[1]
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There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures**4.1 Description of first aid measures**

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayedPotential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : No specific fire or explosion hazard.

Hazardous combustion products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
metal oxide/oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

Small spill : Move containers from spill area. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

Large spill : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

6.4 Reference to other sections

: See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s)

Industrial applications.

soldering

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
tin	EH40-OES (United Kingdom (UK), 2002). TWA: 2 mg/m ³ 8 hours. STEL: 4 mg/m ³ 15 minutes.
silver	EH40/2005 WELs (United Kingdom (UK), 12/2011). TWA: 0.1 mg/m ³ 8 hours.

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available

8.2 Exposure controls

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

SECTION 8: Exposure controls/personal protection

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. Recommended: safety glasses with side-shields
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. < 1 hour (breakthrough time): disposable vinyl
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: overall
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: None assigned.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Solid. [Paste.]
- Colour** : Grey.
- Odour** : Characteristic.
- Odour threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : Not available.
- Flash point** : Not available.
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Upper/lower flammability or explosive limits** : Not available.
- Vapour pressure** : Not available.
- Vapour density** : Not available.
- Relative density** : Not available.
- Solubility(ies)** : Very slightly soluble in the following materials: hot water.
Insoluble in the following materials: cold water.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.

SECTION 9: Physical and chemical properties

Decomposition temperature	: Not available.
Viscosity	: Not available.
Explosive properties	: Not available.
Oxidising properties	: Not available.

9.2 Other information

VOC content : 7.4 % (w/w)

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific data.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : See Section 10.1.

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information**11.1 Information on toxicological effects****Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
1,1',1'',1'''-ethylenedinitrilotetrapropan-2-ol	LD50 Oral	Rat	11200 mg/kg	-
Alcohols, C16-18, ethoxylated	LD50 Oral	Rat	1260 mg/kg	-

Conclusion/Summary : Not available.

Acute toxicity estimates

Route	ATE value
Oral	116666.7 mg/kg

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Alcohols, C16-18, ethoxylated	Eyes - Moderate irritant	Rabbit	-	24 hours 100 microliters	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-

Conclusion/Summary : Not available.

Sensitisation

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

SECTION 11: Toxicological information**Conclusion/Summary** : Not available.**Reproductive toxicity****Conclusion/Summary** : Not available.**Teratogenicity****Conclusion/Summary** : Not available.**Specific target organ toxicity (single exposure)**

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes of exposure : Not available.**Symptoms related to the physical, chemical and toxicological characteristics****Eye contact** : No specific data.**Inhalation** : No specific data.**Skin contact** : No specific data.**Ingestion** : No specific data.**Delayed and immediate effects as well as chronic effects from short and long-term exposure****Short term exposure****Potential immediate effects** : Not available.**Potential delayed effects** : Not available.**Long term exposure****Potential immediate effects** : Not available.**Potential delayed effects** : Not available.**Potential chronic health effects**

Not available.

Conclusion/Summary : Not available.**General** : No known significant effects or critical hazards.**Carcinogenicity** : No known significant effects or critical hazards.**Mutagenicity** : No known significant effects or critical hazards.**Teratogenicity** : No known significant effects or critical hazards.**Developmental effects** : No known significant effects or critical hazards.**Fertility effects** : No known significant effects or critical hazards.**Other information** : Not available.**SECTION 12: Ecological information****12.1 Toxicity**

SECTION 12: Ecological information

Product/ingredient name	Result	Species	Exposure
silver	Acute EC50 1.4 µg/l Marine water	Algae - Chroomonas sp.	4 days
	Acute EC50 0.24 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 4500 ppb Fresh water	Crustaceans - Gammarus pseudolimnaeus	48 hours
	Acute LC50 2.13 to 2.93 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 5 mg/l Marine water	Algae - Glenodinium halli	72 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
silver	-	70	low
1,1',1'',1'''-ethylenedinitrilotetrapropan-2-ol	-2.08	-	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

PBT : Not applicable.

vPvB : Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods**Product**

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

European waste catalogue (EWC)

Waste code	Waste designation
10 08 11	dross and skimmings other than those mentioned in 10 08 10

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 13: Disposal considerations

Special precautions : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-
14.3 Transport hazard class(es)	-	-	-
14.4 Packing group	-	-	-
14.5 Environmental hazards	No.	No. Not a pollutant.	No.
Additional information	-	-	The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code : Not available.

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****EU Regulation (EC) No. 1907/2006 (REACH)****Annex XIV - List of substances subject to authorisation****Annex XIV**

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

Europe inventory : Not determined.

Industrial emissions (integrated pollution prevention and control) - Air : Listed

SECTION 15: Regulatory information

Industrial emissions : Listed
(integrated pollution prevention and control) - Water

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Seveso Directive (2012/18/EU)

This product is not controlled under the Seveso Directive.

International regulations**Stockholm Convention on Persistent Organic Pollutants (850/2004)**

Not listed.

International lists

Mixture

National inventory

Australia : Not determined.
Canada : All components are listed or exempted.
China : All components are listed or exempted.
Japan : **Japan inventory (ENCS)**: Not determined.
Japan inventory (ISHL): Not determined.
Malaysia : Not determined.
New Zealand : Not determined.
Philippines : Not determined.
Republic of Korea : All components are listed or exempted.
Taiwan : Not determined.
Turkey : Not determined.
United States : All components are listed or exempted.

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

☑ Indicates information that has changed from previously issued version.

Abbreviations and acronyms

: ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 DMEL = Derived Minimal Effect Level
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 PBT = Persistent, Bioaccumulative and Toxic
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number
 vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Not classified.	

Full text of abbreviated H statements

SECTION 16: Other information

H302 H315 H319	Harmful if swallowed. Causes skin irritation. Causes serious eye irritation.
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Full text of classifications [CLP/GHS]

Acute Tox. 4, H302 Eye Irrit. 2, H319 Skin Irrit. 2, H315	ACUTE TOXICITY (oral) - Category 4 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 SKIN CORROSION/IRRITATION - Category 2
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To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Alpha Assembly Solutions SDS CLP Europe