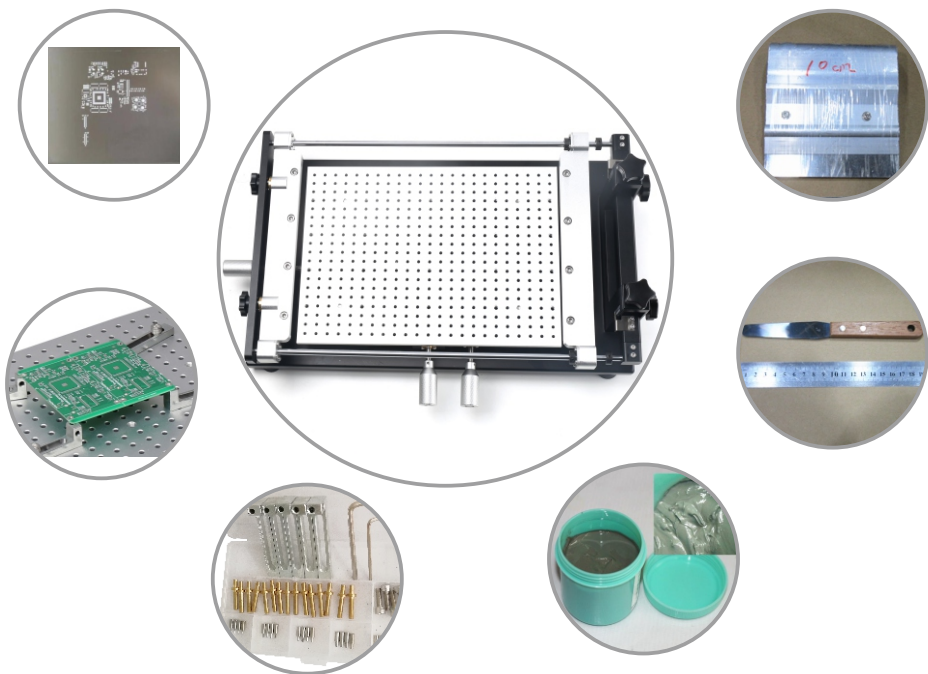


FP2636 (Frameless Version) User Instructions

I. Preparation:

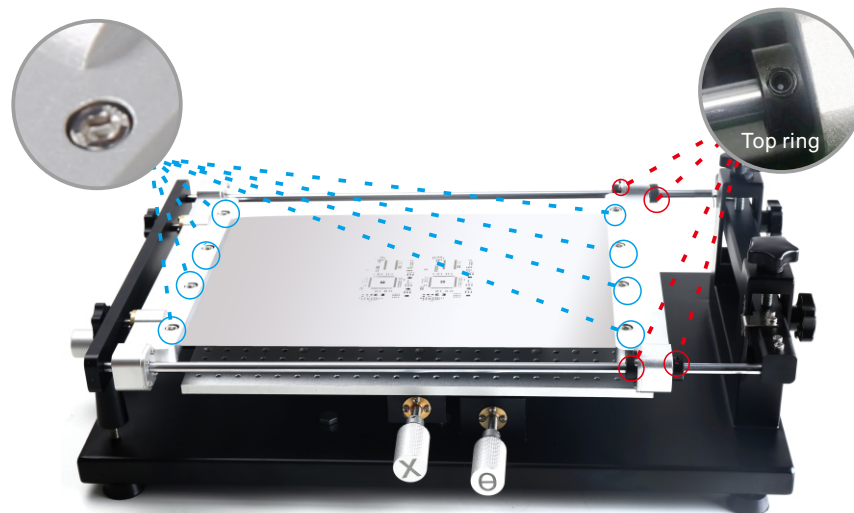
FP2636 stencil printer, frameless stencil, PCB, accessory box, solder paste, stirring knife, scraper blade



L-shaped seats 5Pcs | L-shaped wrenches 2Pcs | positioning pins: 1mm 4Pcs, 1.5mm 4Pcs, 2mm 4Pcs, 2.5mm 4Pcs, 3mm 4Pcs | PCB top post 15Pcs | Fixing screws 5Pcs

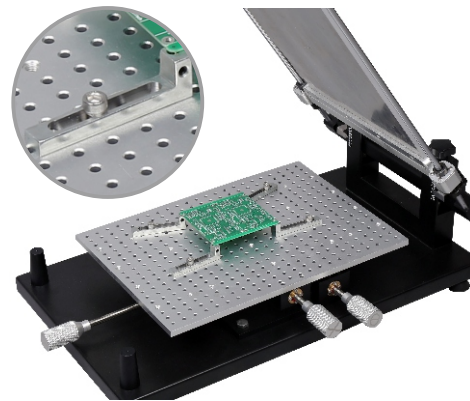
II. Install the frameless stencil:

Loosen the four "Set screw", adjust the "rear stencil fixing platen" to a suitable position, loosen the 8 screws on the front and rear stencil fixing platen, and put in the "frameless stencil", tighten the screws.



III. Place the PCB:

Install four "L-shaped seats" and "positioning pins" according to the actual positioning holes on the PCB (PS: Due to the limited XY adjustment range, the position of the "PCB" should be as close as possible to the hole location of the frameless stencil), if the PCB is easy to deform, you can install the PCB top post to the size of the PCB.



IV. Adjust the stencil:

Adjust the "height adjustment handle" to adjust the height of the stencil, adjust the x, y and angle adjustment handle to adjust the X/Y position.

